



HAND FORM OPERATOR

Cobalt Enterprises is a manufacturer featuring precision-machined parts and assemblies for the aerospace, defense and commercial markets. We are located in Granite Falls, Lake Stevens and Everett, Washington. We are an equal opportunity employer with competitive wages; pay every week; full medical coverage for all full-time employees; a day off for your birthday; and paid time off.

We are looking for full-time experienced Hand Form Operator for day shift at our Everett location to support our machine shop. We are looking for someone with experience operating a power press, equipped with pressure blocks or dies to straighten warped or bent metal objects such as sheet metal, machine parts, plates, and/or castings/forgings to specified dimensions by performing the following essential functions:

- Examine workpiece to locate twist, arc, angularity changes, high and low spots for flatness and other defects
- Use fixtures, form tooling, contour template, joggle dies, etc. to aid in forming
- Ability to read Boeing specifications, drawings, parts list and pcm's to identify parts and location of parts on drawing and determine drawing tolerances
- Position and lock specified pressure blocks, or die, into ram of machine, or position shims under high spots of workpiece
- Lift and position workpiece into bed of machine
- Start ram which presses out bent or high spots of workpiece
- Reexamine and reposition workpiece, changing shims for each pass until workpiece conforms with specifications
- Turn levers or handwheels to adjust depth and pressure of ram
- Preheat metal and clean dies between pressings
- Monitor machine equipped with preset dies to bend metal to specified shapes
- Sand rough edges from finished workpieces as required to prevent cracking or splitting

For consideration please submit a complete resume including employment dates (month/year) and contact information.